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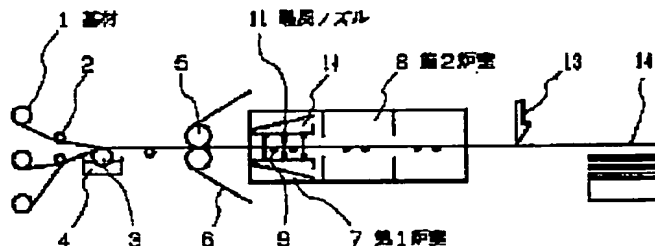
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TITLE : CONTINUOUS MANUFACTURING OF
LAMINATED SHEET



ABSTRACT : PURPOSE: To improve the dimensional accuracy of a molded product and to reduce the warpage thereof in the continuous preparation of a laminated sheet using a solventless liquid resin.

CONSTITUTION: A hot air nozzle 11 arranged at a right angle to the advance direction of a base material 1 over the total width of the base material and hot air adjusting covers arranged to both side end parts of the nozzle and slidable in the longitudinal direction of the nozzle are provided to the first furnace chamber 7 of a heating furnace into which a resin impregnated base material is sent and the temp. of the first furnace chamber is made equal to that of the hot air blown out of the nozzle.

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